

TOOL CHANGE ORDER

RIVIAN

TOOL NUMBER TSN00553-900-C

TITLE FIELD UPGRADE KIT - BATTERY LIFT TABLE JIG

REV - DATE REV A - 3/3/2025

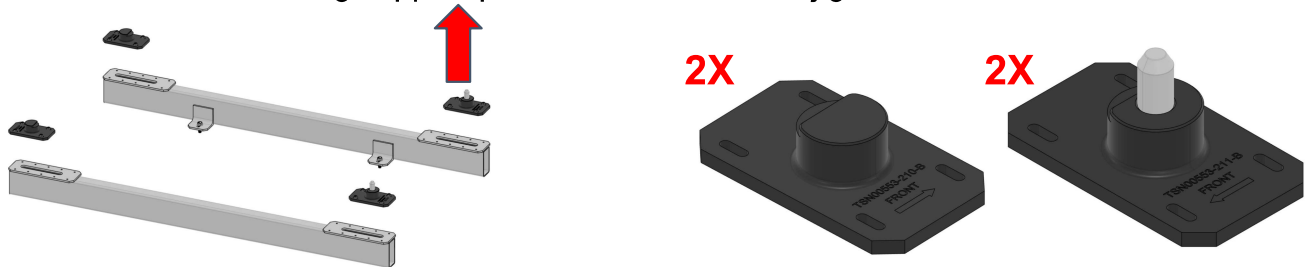
BACKGROUND

Battery lift table jigs are being updated to incorporate new rubber support blocks at the 4x locations where the tool interfaces with the battery pack flange. This change is due to changes from Gen 1 to Gen 2 vehicles, which no longer have a common locating feature.

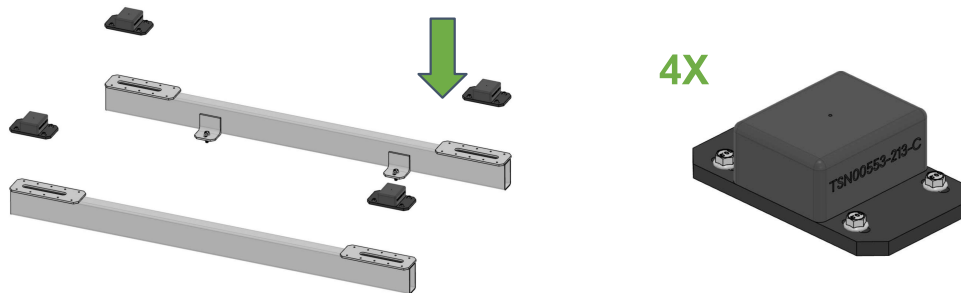
Based on physical testing and feedback from the field, the new rubber blocks eliminate interference issues seen with the previous designs and improve ease of use and safety of the tool.

TOOL CHANGE INSTRUCTIONS

1. **REMOVE** 4x existing support pads from the lift table jig.



2. **INSTALL** 4x new rubber support pads provided in upgrade kit. Tighten bolts until snug.



3. **APPLY** QR code label for tool use instructions to cross beam in location shown



4. **CONFIRM** beam spacing is set properly according to tool use instructions. Scan QR code link on label to review latest setup and usage instructions.

